

## Model: CSD-702-03

### 3-50%RH, 680L



CSD-702-03 has an outstanding performance for drying moisture sensitive components and PCBs as a result of a high performance drying unit. Humidity can be controlled precisely by digital panel to reach the lowest <3%RH. It is specially designed for moisture sensitive SMD packages to comply with IPC/JEDEC J-STD-033D.

Totech (Toyo Living) is the creator of world's first Automatic Drying System invented in 1973.

Super Dry cabinets use the highly-quality and highly reliable Toyo Living engine and has been sold over 700,000 units and used in over 10,000 companies around the world. We also supply various kinds of custom-build cabinet to best suit our client's need.

#### Features

- ❖ Modular design: Totech Super Dry is modularly designed dry cabinet. The main modules include dry units, control box, sensor, shelves, castors. All of the modules can be replaced easily. Totech dry cabinet can be used as long as the cabinet structure is in good condition. Most of our customers can use the Totech dry cabinets for more than 10 years without any problem.
- Dry units: 3%RH.
- \* ESD safe design: Cabinet is with ESD metal painted steel body and shelves, well comply with IEC 61340-5-1.
- \* Convenient Operation: Totech Super Dry cabinet is with digital control panel, can control the humidity min. <3%RH, by adjusting  $\pm 0.1$ %RH. Humidity, temperature and alarm functions are shown and can be adjusted by digital control panel. Key Lock function on the digital control panel prevents unintended changes of setting. Sensor calibration function is also available with digital panel.
- ❖ Maintenance free design: Totech dry cabinet works by dry units. An interlocked fan causes the air to circulate through the dry unit, while passing through the dry unit moisture in the air is absorbed by the zeolite desiccant. During periodic regenerating of the zeolite desiccant by heating, the absorbed humidity is evaporated and exhausted through the external shutters of the dry unit. The process is physical, and no extra maintenance at all.
- ❖ Lockable doors: Every door can be locked separately with a key.
- Alarm setting: Humidity/door open alarm buzzer.

SUPER DRY maintains preset internal humidity min. <3%RH and is ideal for moistureproof and anti-oxidation storage applications, offering protection from corrosion, mold and deterioration for such items as:

- all kinds of Integrated Circuits (IC), like Monolithic, BGA, QFP; PLCC, Bipolar etc.
- Silicon Wafers.
- Aerospace related Instruments and Tools.
- Optical Equipment and Machine Tools.
- Watches
- ❖ PDP Inspection Equipment, Liquid Crystal Cleaning Equipment, LCD's, TAC's etc.
- ❖ LED' s and LD' s.

#### **Specifications**

Humidity Range	<3~50%RH
Accuracy	±2%RH, ±1℃
External dimensions	(W x H x D) 620 x 1840 x 780 mm
Internal dimensions	(W x H x D) 610 x 1560 x 730 mm
Weight	110 kg
Capacity	680 L
Shelves (W x D)	5 pcs, 577 x 580 mm, adjustable
Max weight on shelf	100 kg
Structure	1.2mm Steel, ESD painted
Cabinet color	Gray
Door	2 pcs, with handles, airtight magnetic sealers
ESD grounding wire	1Μ Ω
Voltage	AC220 V, 50/60Hz, other voltage optional
Power consumption	Ave. 28W/h
Castors	4 pcs, 2 of them with brakes

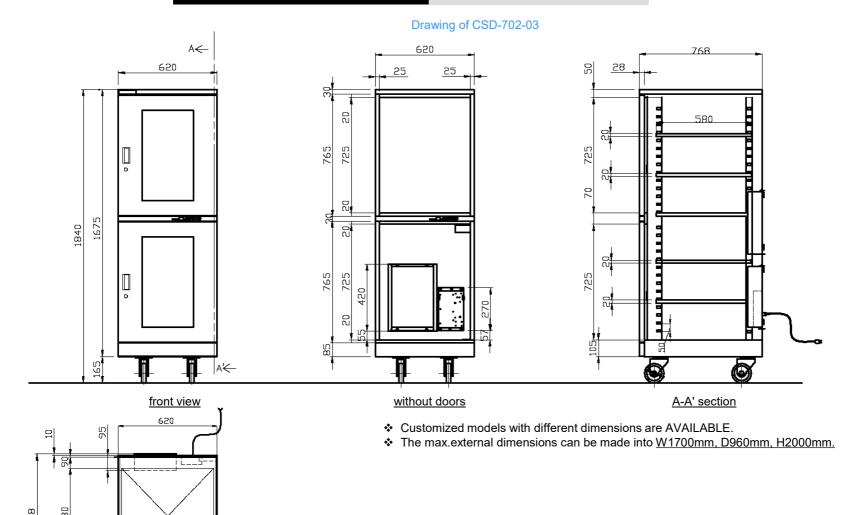




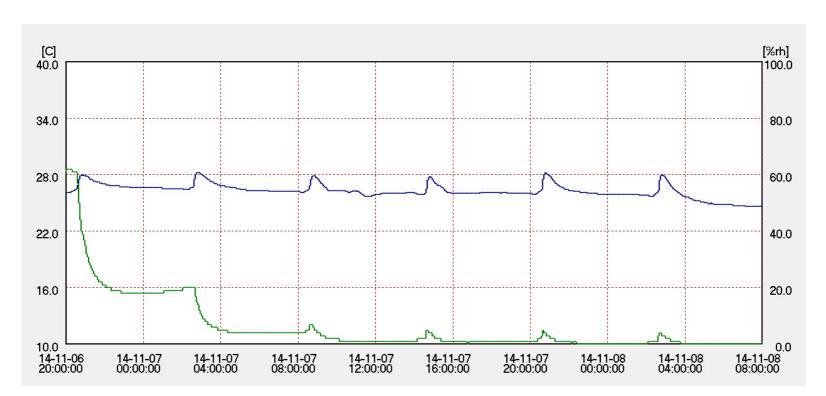


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**Unloaded Test** 



**❖** Condition: 2014.11.06 20:00 ~ 2014.11.08 08:00

top view

❖ Instrument: CHINO Data logger, Model: MR6662. Accuracy rating:  $\pm$  0.5° C,  $\pm$ 3%RH.









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#### **Digital Control Panel**

- Set humidity value precisely, display humidity and temperature value
- Set the humidity and door open alarm
- Set the nitrogen purging time
- Lock the panel to avoid unintended changes of setting
- Sensor calibration





◆Extra shelf

Greatly increase the usable space inside Super Dry



❖Independent Nitrogen purge system (Model TN2-02)

Effective usage of N<sub>2</sub> combined with Super Dry, help to accelerate the recovery time and oxidation prevention. Set the buttons on N2 purge system itself



♦SMD single rack (stainless steel)

Suitable for storage of components on tape and reel, can pull out on rail



❖Nitrogen valve (Model: HN2-01)

Simple N<sub>2</sub> flow meter 0-25L/min adjustable

### Available options



❖SMD double rack (stainless steel)

Suitable for storage of components on tape and reel, can pull out on rail



❖Data logger with software (model MR6662)

Data logging humidity and temperature, can read and output data by software with a PC



❖Humidity/ Door open alarm buzzer

Alarm buzzer sounds when its internal humidity/ door open time exceeds set value



❖Adjustable legs

Available for effective stabilization



Humidity alarm light

Alarm light flashes and sounds when its internal humidity exceeds set value



❖Wrist strap connection

Allows grounding while handling ESD sensitive materials



❖Castors(4 pcs)

To move the cabinet on floor easily





